RECENT REPRESENTATIVE REAL ESTATE EXPERIENCE

<u>Multi-Home & Mixed-Use Residential</u> Developments

Ten Thousand, Los Angeles (Crescent Heights)

The Carlyle Residences, Los Angeles (Elad Group)

- Co-brand partnerships with:
 - The Agency
 - FENDI Casa
 - Modern Luxury
 - HSBC
 - Bowery Design Group
 - Cantoni
 - Minotti
 - Meridith Baer
 - Oliver Furth, interior designer
 - Premier Stagers
 - Bottega Louie
 - Petrossian

NEMA and Jasper, San Francisco (Crescent Heights)

Fourth and Columbia & 1901 Minor, Seattle (Crescent Heights)

One Grant Park, Chicago (Crescent Heights)

One West End, New York (Elad Group)

- Co-brand partnerships with:
 - The Agency
 - Christofle

108 Leonard Street, Tribeca (Elad Group)

 Coordinated West Coast launch with *Million Dollar Listing* star Fredrik Eklund

20 Exchange Place, New York (Metro Loft Management)

200 West 72nd Street, New York (Gotham Organization)

397 West 12th Street, New York (Tamarkin Co.)

456 West 19th Street, New York (Tamarkin Co.)

The Edge, New York (Douglaston Development)

Atlas New York (Gotham Organization)

Co-brand partnership with *Project Runway*

Architecture/Real Estate

Tamarkin Co. (architect-developer), NY

Rebranding/Repositioning

The Carlyle Residences, Los Angeles
Luxury Portfolio International (marketing division of
Leading Real Estate Companies of the World, a
global network of premier luxury brokerages)

Brokerage Firms

Platinum Properties MLBKaye International Realty ATCO Residential Stribling Marketing Associates

Estates/Listings

Hacienda de la Paz, Los Angeles (\$53M private underground estate)

- · Co-brand partnerships with:
 - Tommy Hilfiger
 - La Mer
 - Jo Malone

Guacalito de la Isla, Nicaragua Hualalai, a Four Seasons Resort, Big Island, HI Toscana Country Club, Indian Wells, CA Various listings for Platinum Properties including triplex penthouse at Miami's The Continuum, house in Begur, Spain and top-floor penthouse at 54 Stone Street in NYC

Real Estate Auctions

Real Estate Disposition, LLC (REDC) – The Solaria auction, New York

Non-profit

GRID Alternatives of Greater Los Angeles

Retail and Commercial

ATCO Properties & Management The Shops at Atlas Park (shopping center) RHYS Commercial

